



Quality control in the hematology laboratory – for the sake of the patient

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The FBC....

Most frequently requested lab test

Usually delegated to least experienced staff

Fully automated but.....

**RESULTS ONLY AS GOOD AS THE
QUALITY CONTROL**

QC management is therefore of paramount importance

Overview

- Basic Concepts
- What is QA?
- Pre-analytical factors
- QC System
- Sysmex QC Material
- Internal Quality Control
- EQA
- Normal Reference Ranges
- Clinically Relevant Decision Levels
- Clinical Case Studies
- Sysmex quality guidance manual

Basic Concepts – Role of the laboratory

Pivotal in medical practice as test results have major influence of clinical diagnosis and patient management

Laboratory has ethical obligation to produce reliable and reproducible test results

Provide clinicians with unambiguous meaningful reports that are relevant to clinical problem being investigated

Train and advance knowledge of lab staff and ensure their safety



GOOD LABORATORY PRACTICE

Achieved through process of **TOTAL QUALITY MANAGEMENT**

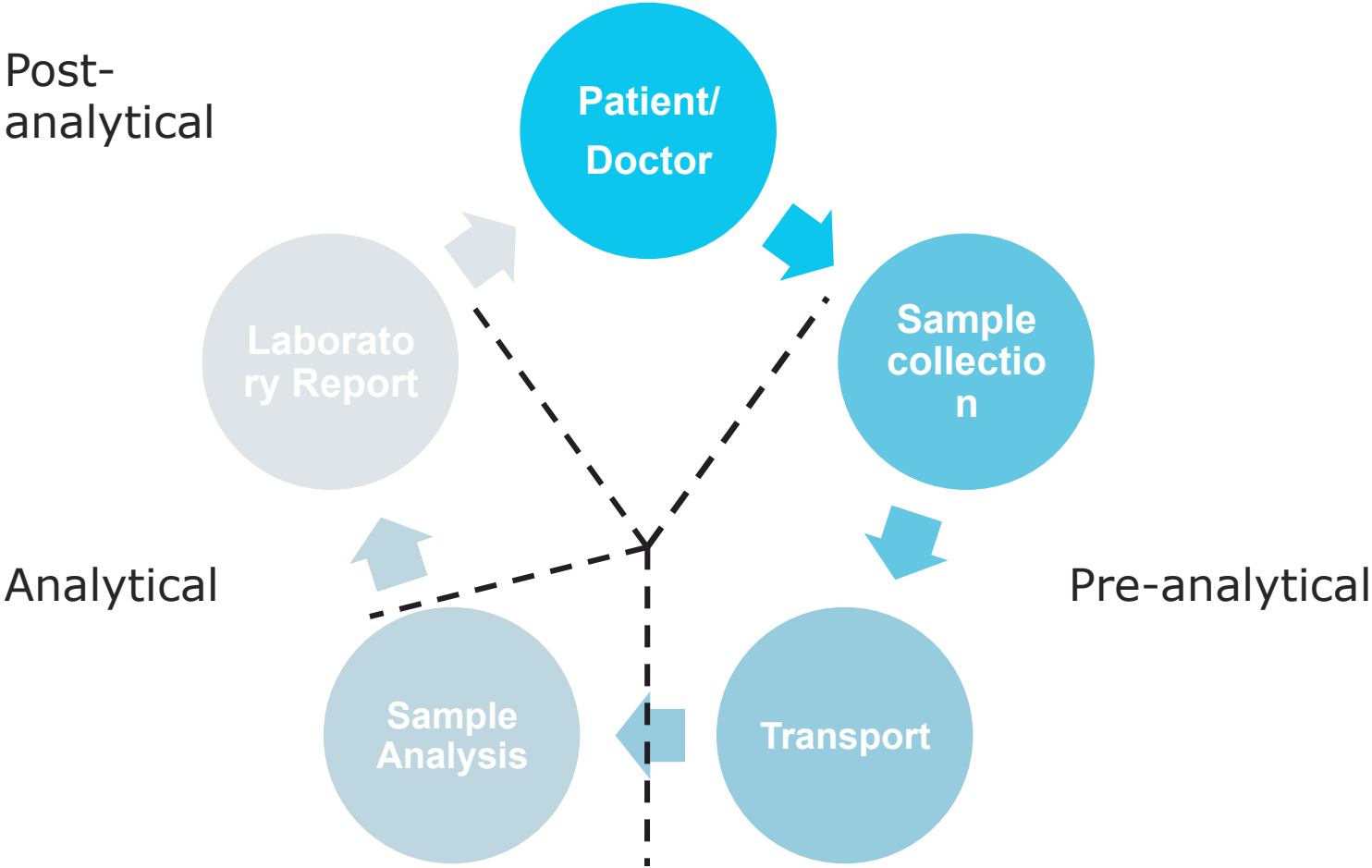
Quality Cycle



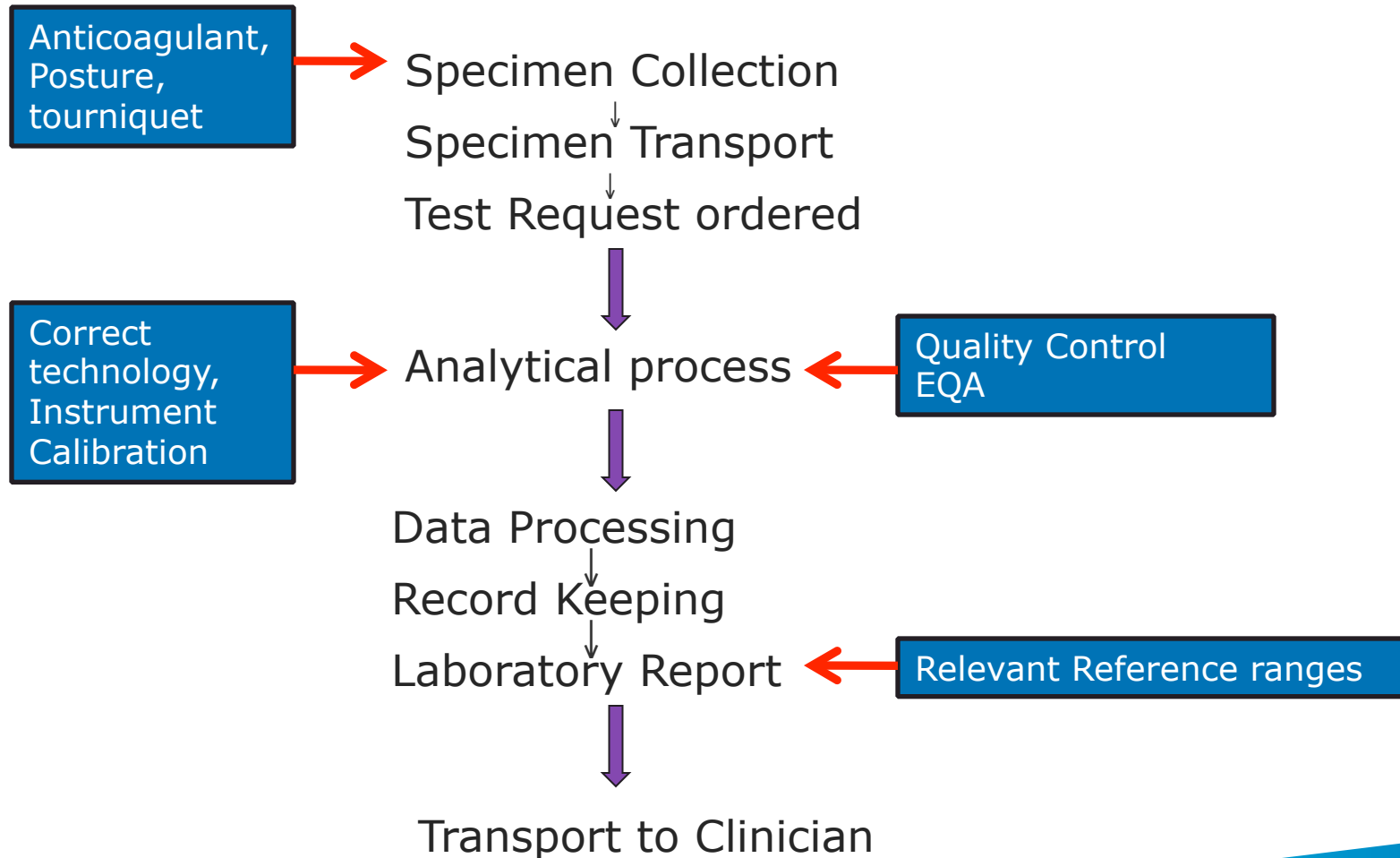
Purpose of Quality Assurance

“ to ensure reliability of test results to inform meaningful and safe medical decision-making”

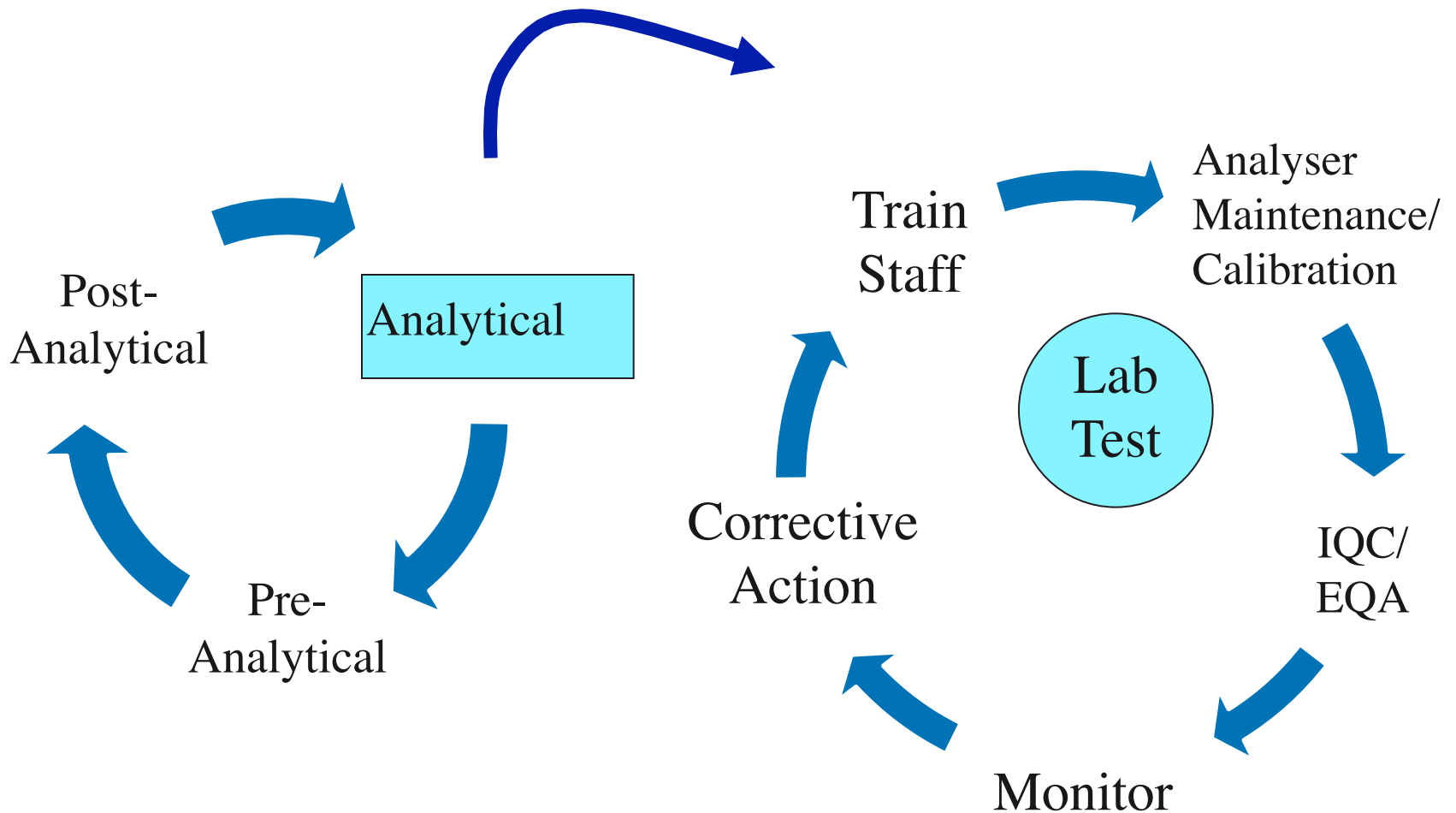
Quality Management Cycle



Process Flow and Quality Checks



QA – Basic Concepts



Preanalytical Variables

- Prolonged use of tourniquet during phlebotomy
 - Haemoconcentration impacts on quantitative measures
- Choice of anticoagulant
 - K_2 EDTA or K_3 EDTA?
 - K_3 EDTA causes some shrinkage of RBCs with a reduction in 1-2% of MCV
 - K_2 EDTA caused minimal change in fresh samples
- Underfilling of blood collection tube – excess EDTA
 - Initially results in cell shrinkage and degeneration, followed by swelling of RBCs and PLTs
 - PLTs swell, MPV goes up, then PLTs disintegrate into smaller PLT particles, so PLT count rises and MPV falls.
- Delay in analysis
 - Similar effects to tube under-filling

Quantitative Changes with delays in specimen analysis

Most values stable for 24 hours if kept at 4°C

The longer the delay and the warmer the T° the greater the change

- MCV & HCT: cells start to swell so the MCV and HCT increase.
- WBC & Platelets: it is best to analyse within 2 hours. WCC may fall sharply after 2 hours if the tube is under-filled.
- Reticulocytes: counts drop after 6 hours.
- Nucleated RBCs: these disintegrate at room temperature after 1 to 2 days.
- Hb: This is a very stable parameter and remains unchanged for 2-3 days. The higher the temperature, the greater the risk of cell lysis and hence the chance that the RCC and HCT will drop, with a rise in MCH and MCHC

Qualitative Changes with delays in specimen analysis



- Most values stable for 24 hours if kept at 4°C
 - The longer the delay and the warmer the T° the greater the change
- Smear should be made as fresh as possible
- Morphological appearance of “old samples” – microscopic view
 - WBC lose nuclear detail
 - Monocytes become vacuolated – appear “activated”
 - Lymphocyte nuclei – bud
 - Hard to separate Monocytes and Lymphocytes
 - RBCs – become crenated – false diagnosis of “renal disease”
 - RBCs – become spherocytic – false diagnosis of “HS, burns, haemolysis”
- Automated differential more stable as differentiation not based on cell size. **SYSMEX ONLY!**

QA – major activities

Preventative

- » Activities performed prior to specimen testing
- » Establish readiness of analytical system
 - Instrument maintenance
 - Calibration
 - Staff training etc

Assessment

- » Run QC material
- » Monitor performance

Corrective Action

- » troubleshooting

QA – Analytical

QA programme is comprised of

- » Standardisation
 - Reference Materials and methods
 - Calibrations
- » Internal Quality Control
- » External Quality Assessment

Reliability assessed by measures of

- » Accuracy – closeness of measured value to “truth”
- » Precision – reproducibility of results

“Process Control” is cornerstone of any total quality assurance programme

“Quality Control” – assessment of Analytical Phase

- Checking the reliability of performance of Haematology **Analytical System**
- Analytical System = Sysmex analyser **plus Sysmex reagents**
 - Technology of measurement designed and validated based on combination of Sysmex hardware and Sysmex reagents
 - The use of third party reagents on a Sysmex Analyser invalidates manufacturer’s performance claims
- Quality Control Samples with **known values** are used to test analytical system
- **Complete Sysmex Analytical Package** = Sysmex analyser, Sysmex reagents, Sysmex Quality Control bloods and Sysmex certified service support.

How does one monitor the performance of Sysmex haematology analysers?



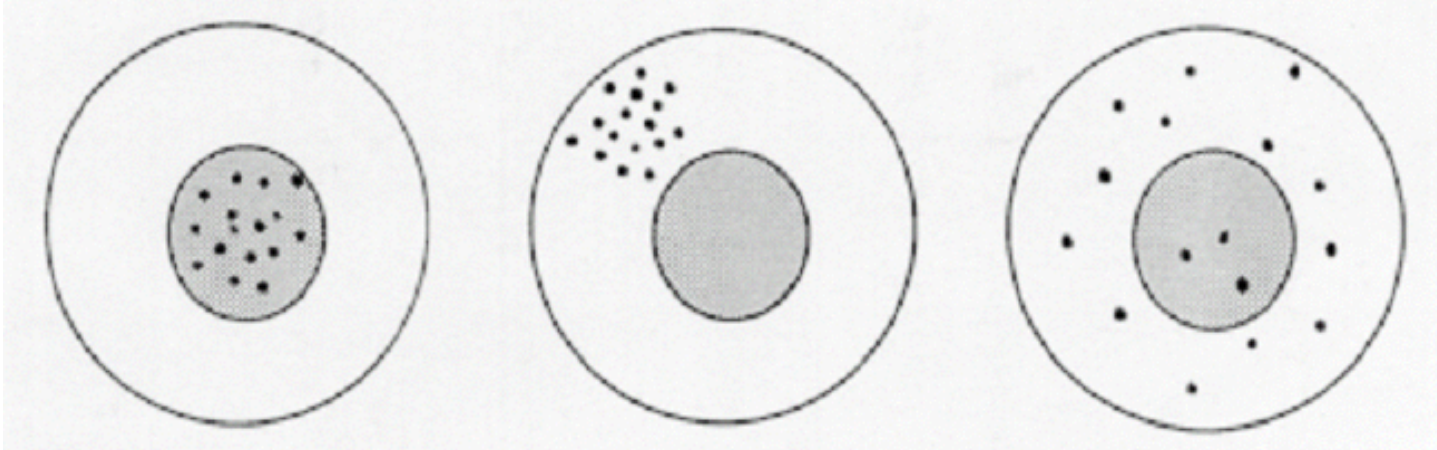
- Internal Quality Control using Sysmex analyser specific control bloods
- External Quality Assurance Schemes
- X-bar M control to automatically monitor performance of instruments using patient samples
- Calibration verification of CBC parameters and sensitivity adjustments using fresh normal human blood samples.
- Only on specific request or need: precision check using human blood samples

Monitor the **accuracy** and **precision** of the analyser

Precision: good
Accuracy: good

Precision: good
Accuracy: bad

Precision: bad
Accuracy: bad



Internal Quality Control using Sysmex Control Bloods



- Purpose of QC is to detect a **systematic error** that may cause normal patient sample to appear abnormal or an abnormality to remain undetected
- To ensure reliability of FBC results, the stability of performance of the analyser needs to be constantly monitored.
- To efficiently monitor performance of a Sysmex haematology analyser, Sysmex control bloods specific to the class of analyser need to be used on a daily basis

Sysmex Control Bloods

- EIGHTCHECK-3WP
- e-CHECK (XS)
- e-CHECK (XE)
- XN CHECK
- The control bloods have been specifically designed for each corresponding instrument in order to thoroughly check the reagent system and the technical function of the specific model of analyser
- Level 1 (Abnormal Low)
- Level 2 (Normal)
- Level 3 (Abnormal High)



Haematology Quality Control Blood - challenges



- FBC Analysis involves the measurement of live blood cells (in contrast to chemistry - inert chemicals)
- Normal Blood cells have a limited lifespan in vivo
 - Red Blood Cells - ~ 120 days
 - Platelets - ~ 7-10 days
 - White Blood Cells - ~ 36 hours although memory lymphocytes ~ years
- Ex vivo, blood cells disintegrate within hours.
- Quality Control Blood must provide stable results for all measured parameters over prolonged period of time
- Blood cells need to be stabilised to prevent disintegration with time but not all cells can be stabilised without unacceptable loss of function.
 - Alternate substitutes

Quality Control Material production

- QC Bloods are made to order
- Products have a tight fixed expiry.
- Cannot order on an ad hoc basis
- Must place standing order for 12 months supply in advance as production is carefully planned based on actual orders
- At very least, need to order 3 months in advance if ordering individually per QC lot# number cycle

Sysmex QC Bloods Assay Data



Control Bloods supplied together with assay data

Mean and assay ranges



CE e-CHECK (XS) ASSAY SHEET

Level 2

LOT 1108 0805



10-Jul-2011

	RBC	HGB		HCT	MCV	MCH		MCHC	
	10 ⁹ /ul	g/dl	mmol/l	%	fl	pg	f/mol	g/dl	mmol/l
Range	4.57	13.2	8.1	39.0	89.6	30.9	1.92	36.6	22.7
	4.13	12.4	7.7	35.2	81.0	27.9	1.74	32.4	20.1
Mean	4.35	12.8	7.9	37.1	85.3	29.4	1.83	34.5	21.4
Limit %	5.9	3.9	3.0	5.0	5.0	5.0	5.0	5.0	5.0
Limit #	0.22	0.4	0.2	1.9	4.3	1.5	0.09	2.1	1.3

	RDW-SD	RDW-CV	PLT	PDW	MPV	P-LCR	PCT	WBC-C	WBC-D
	fl	%	10 ⁹ /ul	fl	fl	%	%	10 ⁹ /ul	10 ⁹ /ul
Range	51.1	17.1	246	12.4	11.2	23.9	0.27	7.36	7.42
	37.7	12.7	182	6.6	8.2	7.9	0.15	6.52	6.58
Mean	44.4	14.9	214	9.5	9.7	15.9	0.21	6.94	7.00
Limit %	15.0	15.0	15.0	30.0	15.0	50.0	30.0	6.0	6.0
Limit #	6.7	2.2	32	2.9	1.5	8.0	0.06	0.42	0.42

	NEUT#	LYMPH#	MONO#	EO#	BASO#
	10 ⁹ /ul	10 ⁹ /ul	10 ⁹ /ul	10 ⁹ /ul	10 ⁹ /ul
Range	3.76	2.89	1.48	1.05	0.73
	2.02	1.55	0.08	0.35	0.09
Mean	2.89	2.22	0.78	0.70	0.41
Limit %	30.0	30.0	90.0	50.0	78.0
Limit #	0.87	0.67	0.70	0.35	0.32

	DIFF-X	DIFF-Y	FSC-X
	ch	ch	ch
Range	152.0	95.9	41.0
	152.0	35.9	11.0
Mean	167.0	65.9	28.0
Limit %	9.0	45.5	57.7
Limit #	15.0	30.0	15.0

Sysmex QC laboratory



What must we observe about Sysmex Control Blood?



- Control bloods go hand in hand with specific analysers
- Assay values are LOT Number specific
- 3 levels
- Cold Chain!
- Proper mixing
- Observe open vial stability – label tubes (7 days – 14 days)
- Observe expiry dates – QC Cycle (8 weeks or 12 weeks)

**E-Check
(XS)**

**Eightcheck
– 3WP**

When should internal Quality Control bloods be run?



- It is recommended that all three levels (L1, L2, L3) are analysed at least once per working shift
 - 24 Hour laboratory – at least 2 x per day
 - Day shift only – once per day
- After any service intervention, recalibration etc
- When any technical problem is suspected, and after it has been remedied.
- Open and closed (if available) mode QC must be performed

How much QC blood is required?

Sample aspiration volumes – e-Check (XE) Vial Size 4.5ml:

	Open Mode	Closed Mode	Vol/week
XT	85 µl	150 µl	1,645 ml

1 tube/
week

Sample aspiration volumes – e-Check (XS) Vial Size 1.5ml:

	Open Mode	Closed Mode	Vol/2 weeks
XS	20 µl	20 µl	0.52 ml

1 tube/
2 weeks

Sample aspiration volumes – Eightcheck 3WP Vial Size 1.5ml:

	Open Mode	Vol/week
POCHi	15 µl	0.105 ml
KX21N/XP-300	50 µl	0.320 ml

1 tube/
week

Sample aspiration volumes – XN CHECK Via; Size 3.0ml

	Open Mode	Vol/week
XN series	88 µl	0.105 ml
XN-L series	25 µl	0.320 ml

1 tube/
week

In keeping with open vial stability

How do we monitor IQC performance

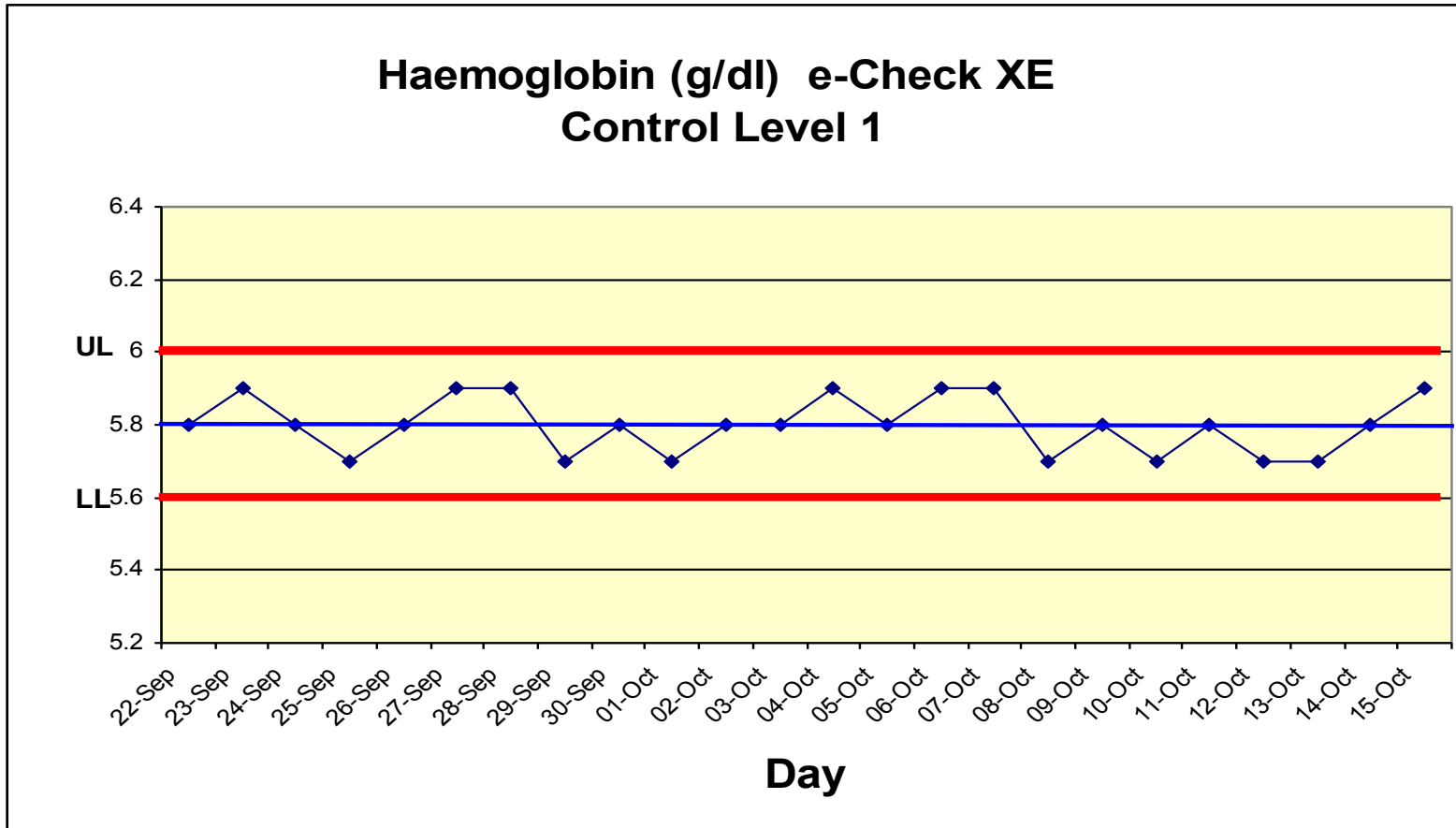
- Need to track QC results for each parameter
- QC data records are stored on the analyser
- QC file – stored per Lot #, level and mode of measurement
- Values should run within assay limits – these are graphically displayed when QC is uploaded (X-Class and XN)
 - Upper limits
 - Mean
 - Lower Limit
- XBar Mean plots

Is QC in or out?

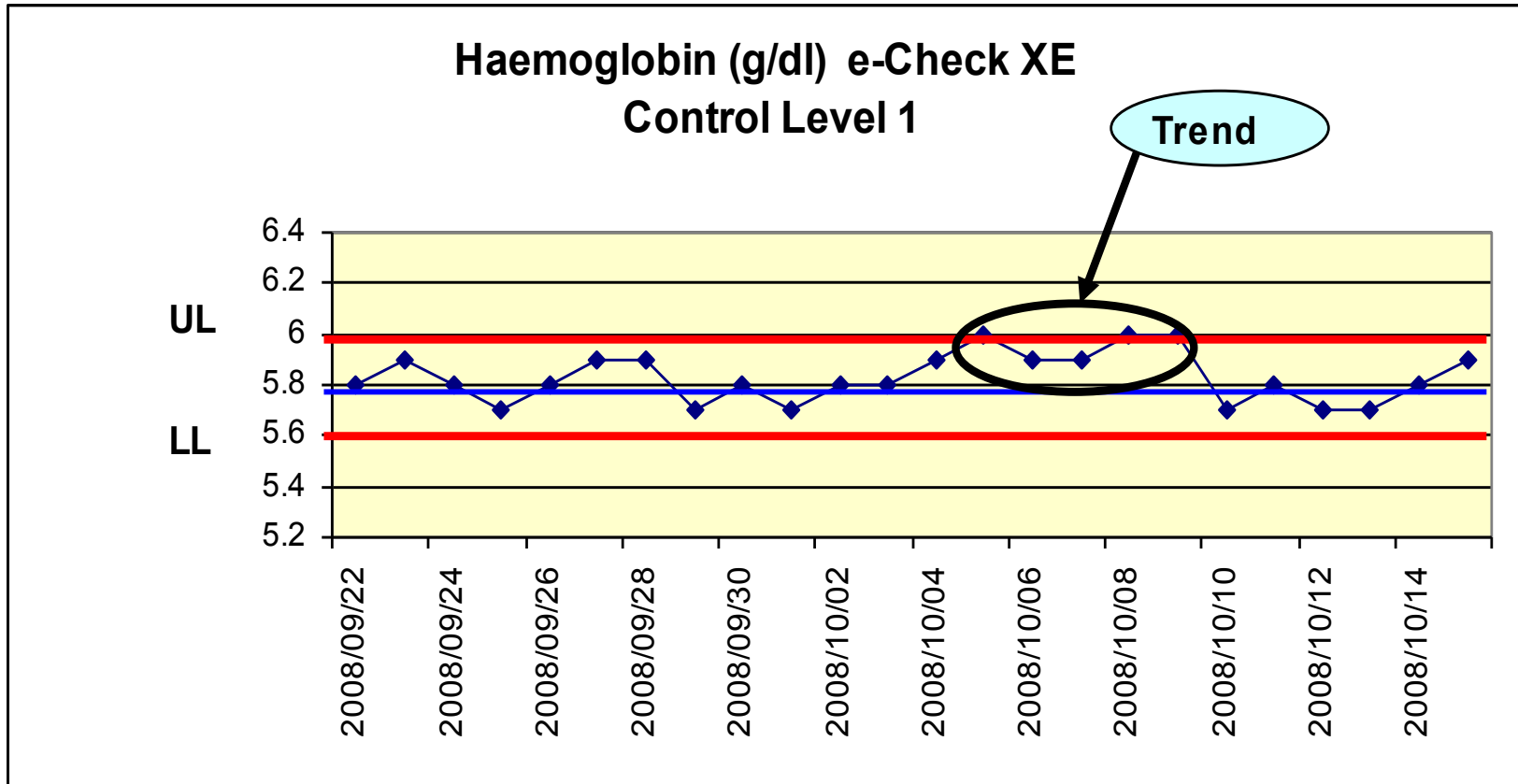
Analytical problems are highlighted as follows:

- » Within assay values? Y or N?
- » Trends? Significant?
- » Shifts? Significant?

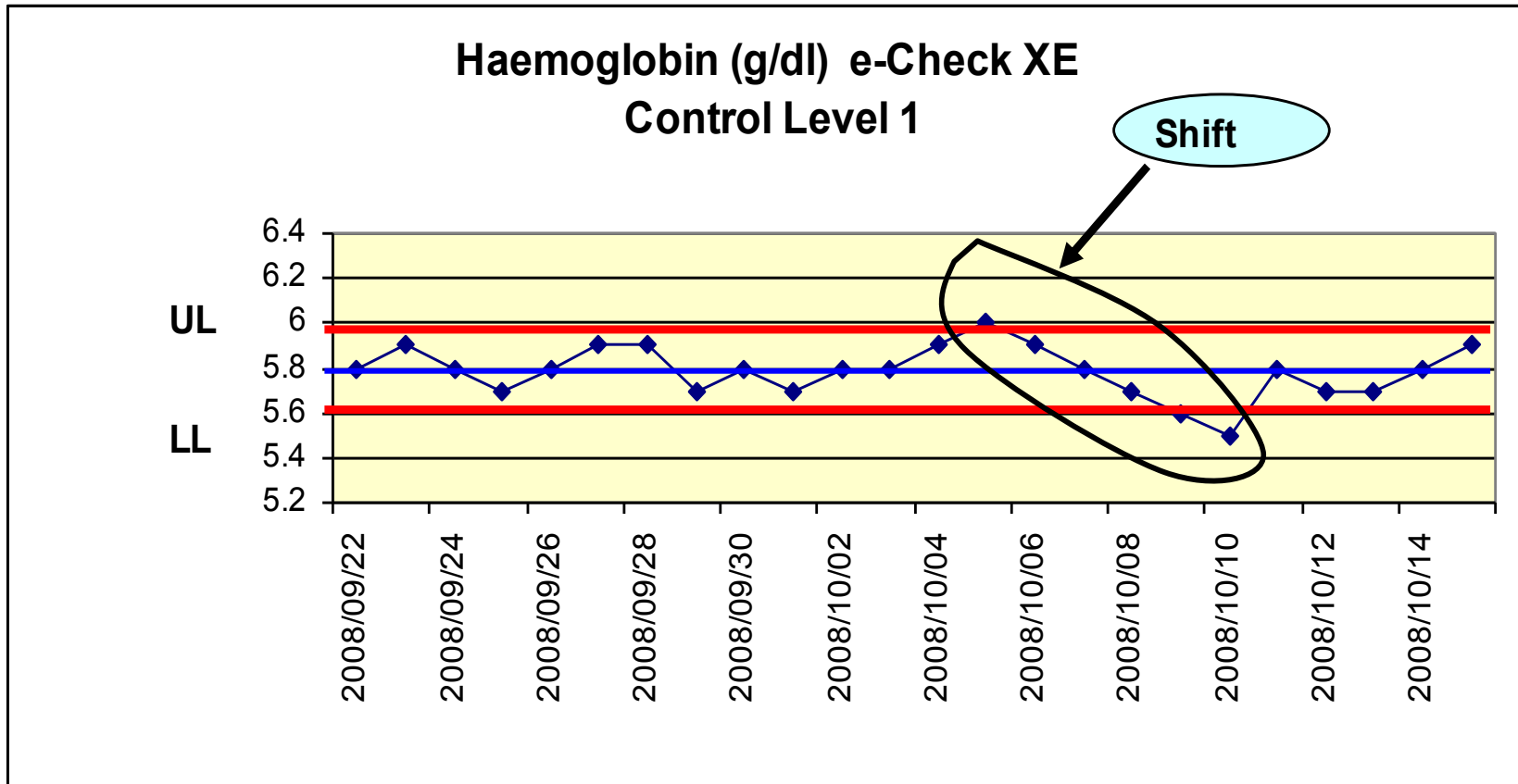
Daily QC Plot



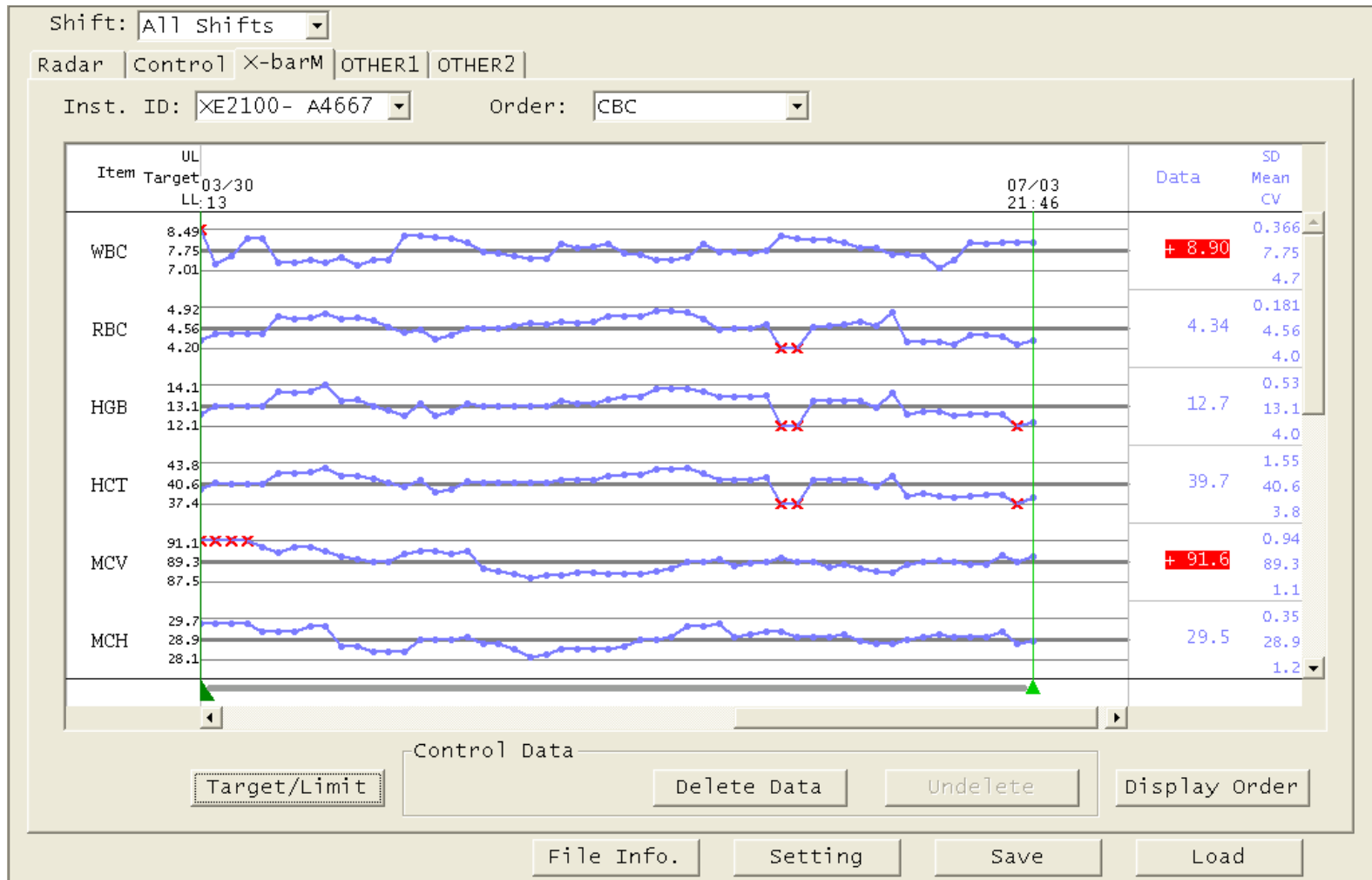
QC Plot - TREND



QC Plot - SHIFT



XBAR M



Troubleshooting

- Procedure will depend on findings
- Is it just one parameter?
- Several related parameters?
- All parameters?
- One Level only or more than 1?
- Open mode or closed mode? Or both?

Detailed in Applications training Courses

External Quality Assessment Schemes



- Analysis of blinded sample at predetermined intervals
- Samples are sent to multiple laboratories and then results compared against each other – “truth” determined by peer group.
- Results sent back to organisers within specified deadline
- Report sent back to laboratory
- **SPOT CHECK!!**

SNCS – Sysmex Network Communication System



- SNCS IQAS Online



XP-300
X Class
XN/XN-L



Internal QC



External QC



- Daily QC measurement of Sysmex Control Blood

Error Notification Email

Dear Customer,

This is an automatic IQAS ONLINE notification mail.

Some suspect error(s) has/have been detected for Intraday statistics when comparing the individual data displayed in the column "Your data" to the group mean (peer group: ALL / at judgement) :

Model	Serial number	Error occurrence date and time	Measurement time	Measurement number	Control material	Lot	Level	Measurement mode	Parameter	Your data	Group mean	Error code
XT-4000i	11296	05.06.2015 08:12:53	09:57:41	1	e-CHECK(XE)	5093	1	CLOSED	DIFF-Y	52.1	64.928	3SDI over
XT-4000i	11296	05.06.2015 08:13:11	09:58:27	1	e-CHECK(XE)	5093	2	CLOSED	DIFF-Y	46	59.76	3SDI over
XT-4000i	11296	05.06.2015 08:13:12	09:59:12	1	e-CHECK(XE)	5093	3	CLOSED	DIFF-Y	44.1	56.775	3SDI over

Please visit <http://www.sysmex-europe.com/snsc> and check the details of the detected error(s) for your instrument.

For data review please select the peer group "ALL / at judgement" and data type "Intraday".

If you need further advice, please contact your [Sysmex service representative](#).

Sincerely,

Administrator

Sysmex Europe GmbH

Online results look up

Control: e-CHECK(XE_CLOSED) Lot: QC-80190810 Peer Group: ALL : at Judgment Chart: ALL
 Parameter: RBC Data type: Daily: Previous 30 days

Date: Daily: Previous 30 days Peer Group: ALL : at Judgment

Parameter: RBC Condition 1: 0 Condition 2: 01 Model: JAB512 Calibration: 69 Temperature: 08 Reagent

Date - Number	13-FEB-2008	14-FEB-2008	15-FEB-2008	16-FEB-2008	17-FEB-2008	18-FEB-2008
Parameter Unit	RBC x10 ⁶ /μL	RBC x10 ⁶ /μL	RBC x10 ⁶ /μL	RBC x10 ⁶ /μL	RBC x10 ⁶ /μL	RBC x10 ⁶ /μL
Control Lot	#8019(L1)_CL	#8019(L1)_CL	#8019(L1)_CL	#8019(L1)_CL	#8019(L1)_CL	#8019(L1)_CL
Your data	2.395	2.390	2.415	2.410		2.410
Group Mean	2.400	2.399	2.399	2.399		2.399
Your Cumulative Mean						
Your SDI						
Your SDI	-0.212	-0.387	0.630	0.421		0.439
Peer group Inter-SD	0.024	0.025	0.024	0.024		0.024
Your SD	0.007	0.000	0.021	0.000		0.000
Your Cumulative SD						
Your PI	0.407	0.000	1.220	0.000		0.000
Peer group Intra-SD	0.017	0.017	0.017	0.017		0.017
Your N	2	1	2	1		2
Group N	122	135	138	148		150
Judge	-	-	-	-		-



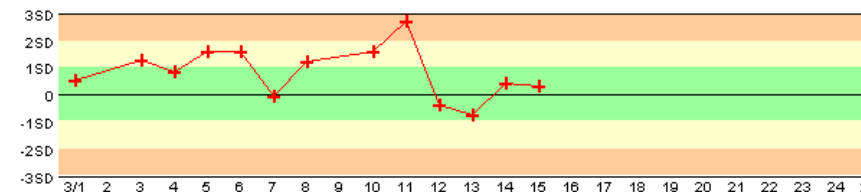
Control: e-CHECK(XE_CLOSED) Lot: QC-80190810 Peer Group: ALL : at Judgment Chart: ALL
 Parameter: PLT Data type: Daily: 2008/3

Date: Daily: 2008/3 Peer Group: ALL : at Judgment

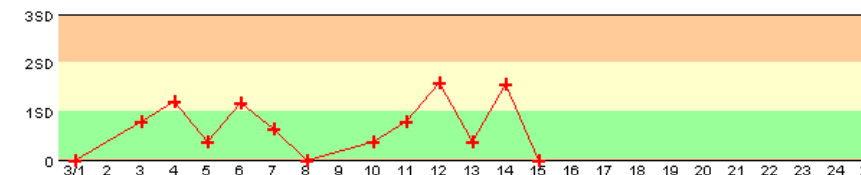
Parameter: PLT Condition 1: 0 Condition 2: 01 Model: JAB512 Calibration: 69 Temperature: 08

LOT + ...#8019(L1)_CL

SDI Chart



PI Chart



Benefits of SNCS QC Module to labs

- Saves Time
- Automatic Charting
- Uniform high standard approach
- Real time monitoring
- Overseen by experts
- Alerts labs when QC errors require attention
- Expert assistance for troubleshooting provided
- Minimise down-time

Caveat - Requires proper IT infrastructure

SNCS vs traditional EQA

SNCS	Traditional EQA
Daily QC doubles up as EQA	Special samples - infrequently
All modes of analysis checked	Usually open mode only
Real time feedback	Feedback delayed – weeks - months
No matrix effect	Matrix effect or genuine outlier?
No transcription errors possible	Transcription errors/non-submission common cause of EQA Failure
No costs involved	Expensive
All parameters are monitored including service parameters	Only basic parameters are included
Error notification emails	No proactive alert system
ISO Accredited (17043)	May or may not be ISO accredited

Normal Reference Ranges

How does a clinician judge a laboratory result?

What does it mean for an individual patient?

Compare to what is expected to be normal

Is result normal or abnormal?

If abnormal is it abnormally high or low?

Determine values for 40+ Normal People
(May need separate exercise for M and F)
Statistical evaluation
Range with a lower and upper limit
= NORMAL REFERENCE RANGE

Patient result judged in relationship to reference range

Influences clinical diagnosis and management

Clinical Decision Limits

Defined value which determines whether a patient is eligible for a particular treatment or intervention

Examples:

Platelet Count > 20 – withhold platelet transfusion

Neutrophil# Count < 1 – withhold next round of chemotherapy

Accuracy of quantitative values has a direct impact on this

What happens when we
either do not run QC bloods
or use Non-Sysmex
materials?

- 4 year old child with Leukaemia, currently receiving a cycle of chemotherapy, every 3 weeks.
- FBC reveals NEUT# of “ $0.8 \times 10^9/L$ ”
- Clinical decision – withhold chemotherapy until NEUT# rises to above $1 \times 10^9/L$
- BUT TRUE NEUT# was $1.2 \times 10^9/L$

The consequence is that by unnecessarily delaying chemo.



Chances of remission and possible cure for child are significantly reduced

- Female patient with autoimmune haemolytic anaemia
- FBC reveals a HGB of 8g/dl
- Clinical decision – blood transfusion not indicated
- BUT True HGB is actually 6g/dl

Consequence of erroneously withholding blood transfusion



Patient becomes seriously compromised and develops multi-organ failure needing ICU admission – at major cost!

- 2 year old child with mild fever and earache
- FBC reveals a normal WCC and normal NEUT#
- Clinical decision – infection probably viral, send child home
- BUT True WCC and NEUT# is actually elevated suggesting bacterial infection

Consequence is that antibiotics are erroneously withheld



Risk that a young child with untreated bacterial ear infection can rapidly spread and become meningitis; high risk of brain damage and or death.

Clinical Cases Conclusion

- In all cases, if QC was processed daily, technical problems would be identified and wrong results would not be issued.
- 70% of clinical decisions rely on laboratory investigations, so accurate results are the cornerstone of GOOD MEDICAL PRACTICE and patient care

It's all about the patient.....



Our core focus has always been on the generation of reliable lab results through stringent adherence to good quality control principles

We appreciate that high quality results can only be consistently achieved if “**Good Laboratory Practice**” becomes a “**way of life**”



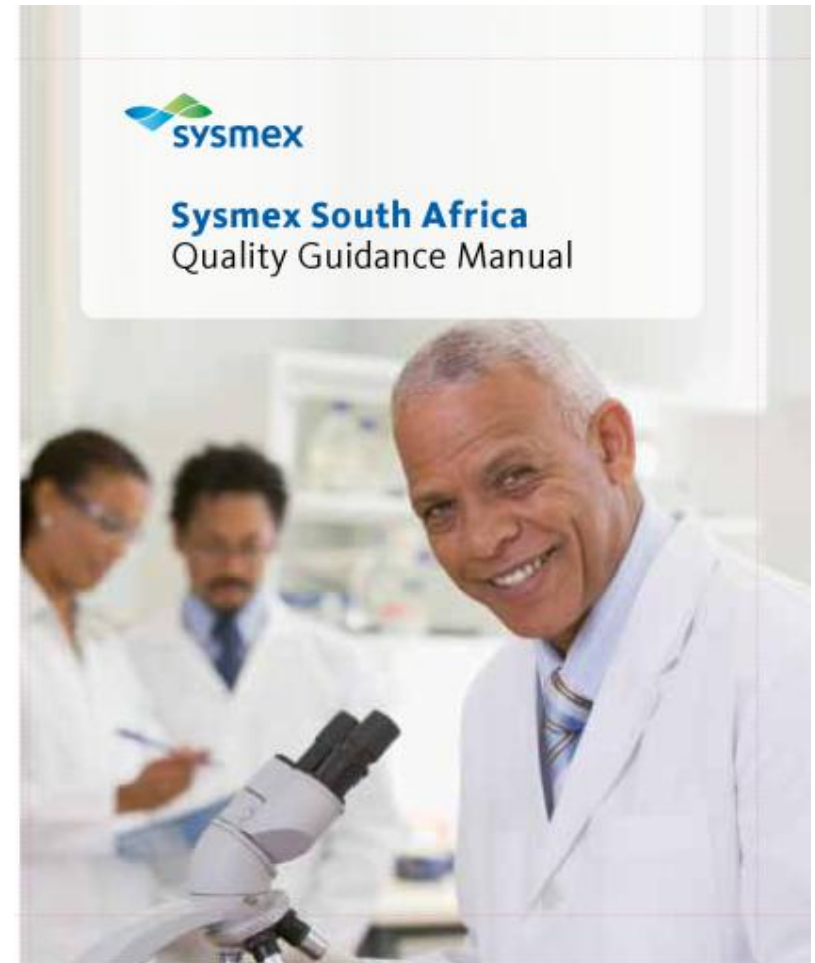
Accreditation

In recognition that “**accreditation**” is easier said than done, Sysmex has created the “**Sysmex Quality Guidance Manual**”.



The Sysmex Quality Guidance Manual for Haematology Laboratory Services

Written by **Vijay
Padayachee**,
Trainer and Independent
Consultant in Quality
Management Systems



Thank you very much for your attention!